

# Catalytic Isomerization of 2-pentene in H-ZSM-22

**Keywords:** catalysts, isomerization, ZSM-22, zeolites, acidity, first-principles, computations

First-principles calculations using VASP reveal the lowest energy reaction pathway for the catalyzed skeletal isomerization of pent-2-ene by the acidic zeolite H-ZSM-22. Three potential mechanisms were evaluated: an ethyl-shift pathway, a dimethylcyclopropane (DMCP) intermediate pathway, and a pathway involving an edge-protonated DMCP species. The results indicate that the DMCP intermediate pathway is the kinetically preferred pathway with a classical barrier height of 98 kJ mol<sup>-1</sup>. Evident in the calculations is the influence of the transient intermediate stability along the reaction path, with secondary carbenium ions leading to energetically favored mechanisms.

## 1 Background

A key process in the petrochemical refining industry is the isomerization of hydrocarbons, usually carried out using bi-functional catalysts. [1] These catalysts consist of noble metal particles dispersed over an acidic zeolite: the metal and zeolite accelerate dehydrogenation-hydrogenation and isomerization reactions, respectively. The isomerization step involves the skeletal rearrangement of an alkene carbon backbone into a branched isomer. Experimentally, the alkene restructuring is the rate-determining step in overall hydrocarbon isomerization. An in-depth understanding of the chemical mechanism and atomic details are needed to enable the rationalization of observed reactivities and inform efforts at developing more effective catalytic frameworks for hydrocarbon refinement. First-principles calculations were carried out to determine the underlying chemical mechanism for the isomerization of pent-2-ene in H-ZSM-22. [2]

- [1] J.M. Thomas and W. J. Thomas, "Principles and practice of heterogeneous catalysis", New York, VCH Publishers (1996).
- [2] T. Demuth, X. Rozanska, L. Benco, J. Hafner, R. A. van Santen, H. Toulhoat, "Catalytic isomerization of 2-pentene in H-ZSM-22-A DFT investigation", J. Catal. **214**, 68 (2003) ([link](#)).

## 2 Computed Results

The initial reaction of pent-2-ene within the H-ZSM-22 framework is chemisorption at the zeolite acid site, producing an alkoxide intermediate. The activation energy for this step was calculated to be thermally accessible (52 kJ mol<sup>-1</sup>). Three different mechanisms for the subsequent C<sub>5</sub> isomerization were considered, namely, 1) the ethyl-shift pathway, 2) the edge-protonated DMCP transition state pathway, and 3) the dimethylcyclopropane (DMCP) intermediate pathway. The latter is illustrated in [Figure 1](#). Comparison of the activation energies for the overall rate-determining step indicates that the DMCP intermediate pathway is the kinetically preferred C<sub>5</sub> isomerization mechanism.

As illustrated in [Figure 1](#) (right), the largest energy barrier along that pathway is computed to be 98 kJ mol<sup>-1</sup>. The other pathways have overall energy barriers larger by 82 and 12 kJ mol<sup>-1</sup> for the mechanisms through 1) and 3) (E<sub>act</sub>=110 kJ/mol in [Figure 1](#) (right)), respectively. The energetics resolving the pentene isomerization pathways can be attributed to the relative stability of the carbenium ion involved in the transition state structures. Tertiary or secondary carbocations are more stable than primary carbocations. The DMCP intermediate pathway involves a secondary carbenium ion, whereas the ethyl-shift pathway requires primary carbenium formation.

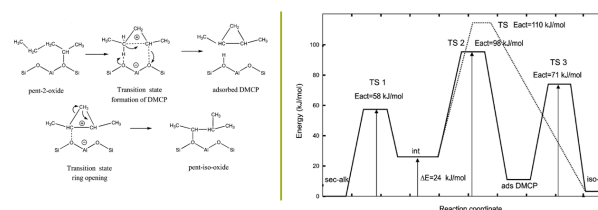


Figure 1: The minimum energy C<sub>5</sub> isomerization pathway in the acidic H-ZSM-22 zeolite proceeding via a dimethylcyclopropane (DMCP) intermediate: (Left) DMCP Intermediate pathway mechanism, and (Right) DMCP Intermediate pathway energy profile (solid line) along with that for the edge-protonated DMCP pathway, for comparison (dotted line). (Adapted from [2])

### 3 Significance

Determining the chemical mechanisms underlying complex catalytic processes is key in understanding the underlying factors controlling the overall reaction kinetics. Knowledge of the preferred elementary reaction pathways enables the search for new catalytic systems that exhibit greater activity and selectivity by varying the sterics, electrostatics, and acid/base characteristics through changing structure and composition. The chemical mechanisms and details for catalysis of  $C_5$  isomerization in H-ZSM-22 are of wide interest, given the importance of hydrocarbon isomerization to the petrochemical industry.

First-principles calculations are a reliable source for predicting the atomistic structure, chemical

mechanisms, and activation energies for complex catalytic processes as demonstrated here for the case of zeolite catalyzed pentene isomerization. With the rapidly increasing performance of computational resources, the multi-step reaction paths and rate-limiting energies characterizing the catalytic activity for increasingly complex systems such as nanostructures can be predicted with high confidence, thus guiding the design of highly efficient and selective industrial catalysts.

### 4 Methods

The present calculations were performed using the Vienna Ab Initio Simulation Package (VASP) and details can be found in [2].